

# PEIpro®: a Well Characterized PEI Optimized for an Efficient and Reliable Transient Protein Production

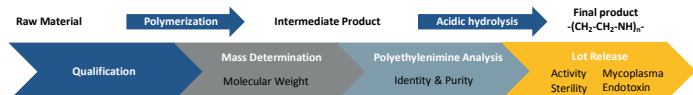


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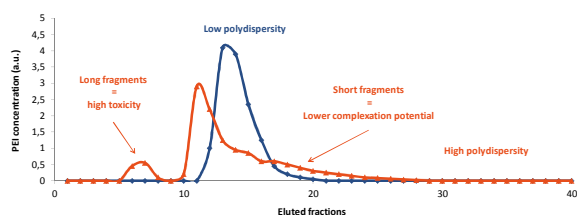
## Abstract

Transient protein expression in mammalian cell lines has gained increasing relevance as it enables fast and flexible production of high-quality eukaryotic protein. Milligram amounts of protein can be produced within several days, meaning a significant shortening of process time in comparison to protein production from stable clones. However, to ensure the robustness of the process, it is absolutely necessary to have a reliable transfection solution. That's why we developed PEIpro®, an enhancement of the gold standard PEI, optimized for transient protein expression and perfectly suitable for the development of bioproduction processes with great scale-up predictability. In this poster, we present experimental data showing the benefits of using PEIpro® for protein production, and its efficiency in comparison to other PEIs.

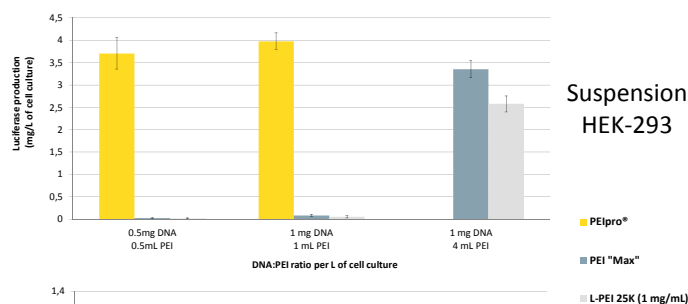
## A PEI Optimized for Transfection



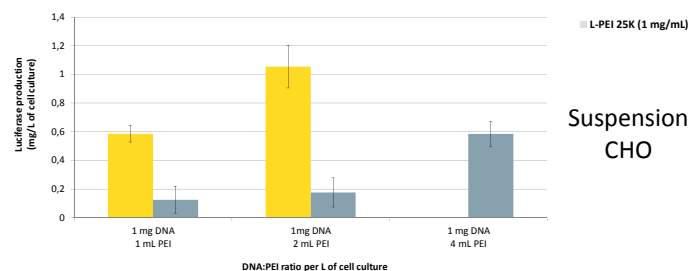
**Manufacturing process of PEIpro® reagent.** The linear form of PEIpro® and the manufacturing process developed by Polyplus-transfection® ensure a high, stable and reproducible amount of protonable amines available for transfection while providing a fully deacylated molecule and an extremely low polymer chain length variation.



**Optimization process of PEI polymer chemistry.** Whereas long polymer fragments lead to toxicity and short fragments lead to lower complexation potential (in red), optimized PEI size with a low polydispersity index decreases toxicity, while increasing complexation potential (in blue).



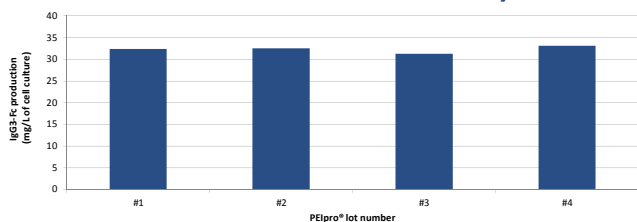
### Suspension HEK-293



### Suspension CHO

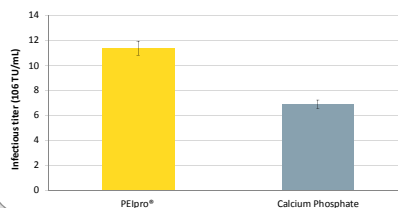
**PEIpro® requires less reagent and similar to lower DNA amount compared to other PEIs.** Suspension HEK-293 and CHO cells were seeded at  $1 \times 10^6$  cells/mL in serum free medium and transfected with PEIpro®, PEI "Max" and L-PEI 25 kDa (Polysciences, Warrington, PA) resuspended at 1 mg/mL. Luciferase expression was assayed 48 h after transfection using a conventional luciferase assay.

## Great Lot to Lot Consistency



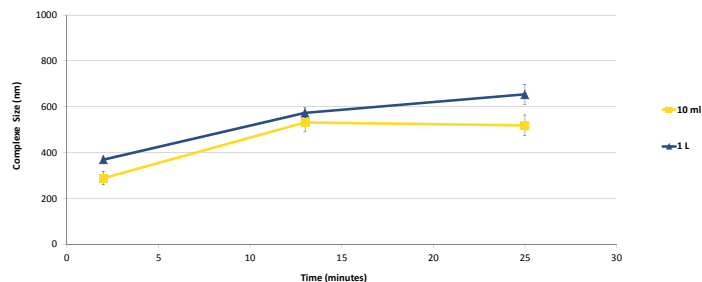
**Excellent lot-to-lot protein yield reproducibility using PEIpro®.** Suspension HEK-293 cells were seeded at  $1 \times 10^6$  cells/mL in serum-free medium and transfected with PEIpro® following the standard protocol. IgG3-Fc production was assayed 48 h after transfection using protein G affinity quantification (HPLC).

## Perfectly Suited for Virus Production

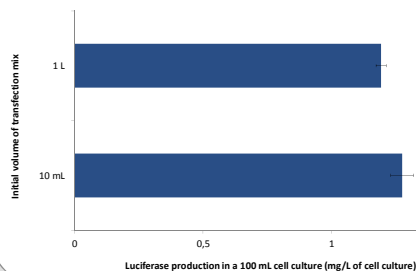


**PEIpro® gives higher virus titers than Calcium Phosphate.** Lentiviruses were produced in adherent HEK-293 cells grown in serum-free culture medium, using 15 µg DNA and 30 µL PEIpro® per 75 cm<sup>2</sup> flask. Viral titers were determined by flow cytometry of supernatants 48 h after transfection.

## Easily Scalable for Large Protein Production

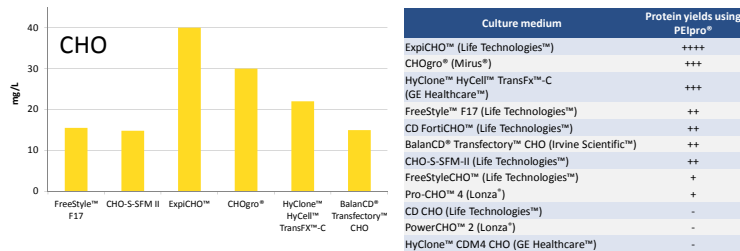


**DNA-PEIpro® complex size is identical, independently from the volume of transfection mix preparation.** Complexes were prepared with a DNA concentration of 0.01 mg per mL of complex volume at a DNA:Reagent ratio of 1:4, either in 10 mL or 1 L. The size of the complexes was then measured every ten minutes using the Zetasizer Nanometer ZS (Malvern Instrument, Malvern, UK).

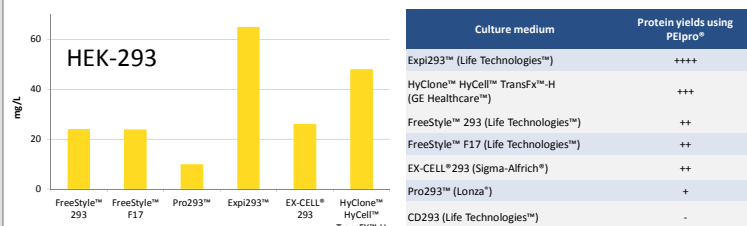


**Scale-up protein production results with PEIpro® are highly predictable.** Suspension CHO cells were seeded at  $1 \times 10^6$  cells/mL in 100 mL serum-free medium. DNA-PEIpro® complexes were prepared with a DNA concentration of 0.01 mg per mL of complex volume at a DNA:Reagent ratio of 1:4, either in 10 mL or 1 L. For the transfection, only 10 mL of transfection mix were added to the 100 mL culture. Luciferase expression was assayed 48 h after transfection using a conventional luciferase assay.

## Compatible with Various Synthetic Media



**PEIpro® is compatible with several CHO synthetic culture media.** Suspension CHO cells were seeded following the recommended protocol in serum-free media and transfected with PEIpro® using the standard conditions. IgG3-Fc production was assayed 48 h after transfection using protein G affinity quantification (HPLC).



**PEIpro® is compatible with several HEK-293 synthetic culture media.** Suspension HEK-293 cells were seeded following the recommended protocol in serum-free media and transfected with PEIpro® using the standard conditions. IgG3-Fc production was assayed 48 h after transfection using protein G affinity quantification (HPLC).

## Conclusion

### Advantages of PEIpro®

- A PEI optimized for transfection, suitable for protein and virus production
- Ideal for the development of bioproduction processes
- Manufactured according to a well-established process
- Synthetic reagent free of any animal-origin component
- Robust product with a great lot-to-lot reproducibility and a long shelf life.
- Highest quality PEI available with extra Quality Controls (identity, potency, safety and purity) and supplied with extensive documentation, **PEIpro®-HQ: Ideal for use in GMP processes**